

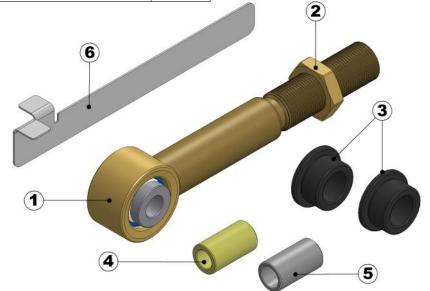


## 02000-030 UPGRADE KIT

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	DTP02000-030 KIT	TRACBAR BEARING END	1
2	JNR18S	1 1/8" - 12 JAM NUT	1
3	2376	BUSHING	2
4	CTL09-05A	TRAC BAR CRUSH SLEEVE	1
5	CTL09-05B	SLEEVE '08 UP TRAC BAR	1
6	MEASURING TOOL	MEASURING TOOL	1

If this package is part of a compete track bar kit, first follow the instruction set included with your track bar bracket hardware.

If this package will be used to upgrade / rebuild an existing DT ProFab track bar, Follow the instructions below.



## Instructions for upgrading or rebuilding an existing DT ProFab track bar kit.

- 1. Remove existing track bar and measure length (bolt hole center to bolt hole center).
- 2. Replace bushings and sleeve. Note: Two new sleeves are provided. Be sure to use the one that matches your old sleeve or the existing bolt.
- 3. Replace the heim joint and adapter with new track bar bearing end.
- 4. Adjust the track bar length to match your measurement from step 1.
- 5. Install track bar into axle housing bracket and torque to manufacturer's specification.
- 6. Install bearing end into existing DT track bar bracket and Torque to 220 lb ft.

## **Centering Front Axle**

- 7. Install the Measuring Tool provided on suspension link arm. Measure distance between tool and frame. Measure both sides. Adjust Trac Bar in or out until axle is within 1/16" side to side.
- 8. Tighten Jam Nuts, these need to be really tight, as torque rating is 525 lb ft.

It is the ultimate buyers responsibility to have all bolts and nuts checked for tightness after the first 500 miles and then every 1000 miles.

